R4E280-AD08-05

AC centrifugal fan

backward curved, single inlet

ebm-papst Mulfingen GmbH & Co. KG
Bachmühle 2
D-74673 Mulfingen
Phone: +49(0)7938/81-0
Fax: +49(0)7938/81-110
info1@de.ebmpapst.com
www.ebmpapst.com

Nominal data

Type	**R4E280-AD08-05**
Motor	**M4E068-DF**

Phase		1~	1~
Nominal voltage	[V]	230	230
Frequency	[Hz]	50	60
Type of data definition		rfa	rfa
Valid for approval / standard		CE	CE
Speed	[min^{-1}]	1420	1635
Power input	[W]	78	105
Current draw	[A]	0.35	0.42
Motor capacitor	[µF]	2.5	2.5
Capacitor voltage	[VDB]	450	400
Capacitor standard		P0 (CE)	P0 (CE)
Min. back pressure	[Pa]	0	0
Max. ambient temperature	[°C]	40	40

ml = max. load · me = max. efficiency · rfa = running at free air · cs = customer specs · cu = customer unit
Subject to alterations

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Technical features

Leackage current	< 0.75 mA
Size	280 mm
Operation mode	S1
Direction of rotation	Clockwise, seen on rotor
Mounting position	Shaft horizontal or rotor on bottom; rotor on top on request
Humidity class	F1-2
Insulation class	"B"
Cable exit	Variable
Condensate discharge holes	Rotor-side
Bearing motor	Ball bearing
Mass	3.18 kg
Material of impeller	Sheet steel, coated in black
Motor protection	Thermal overload protector (TOP) wired internally
Product conforming to standard	CE; EN 60335-1
Surface of rotor	Coated in black
Number of blades	11
Type of protection	IP 44; Depending on installation and position as per EN 60034-5
Protection class	I
Max. permissible ambient motor temp. (transp./ storage)	+80 °C
Min. permissible ambient motor temp. (transp./storage)	-40 °C
Approval	CCC; GOST

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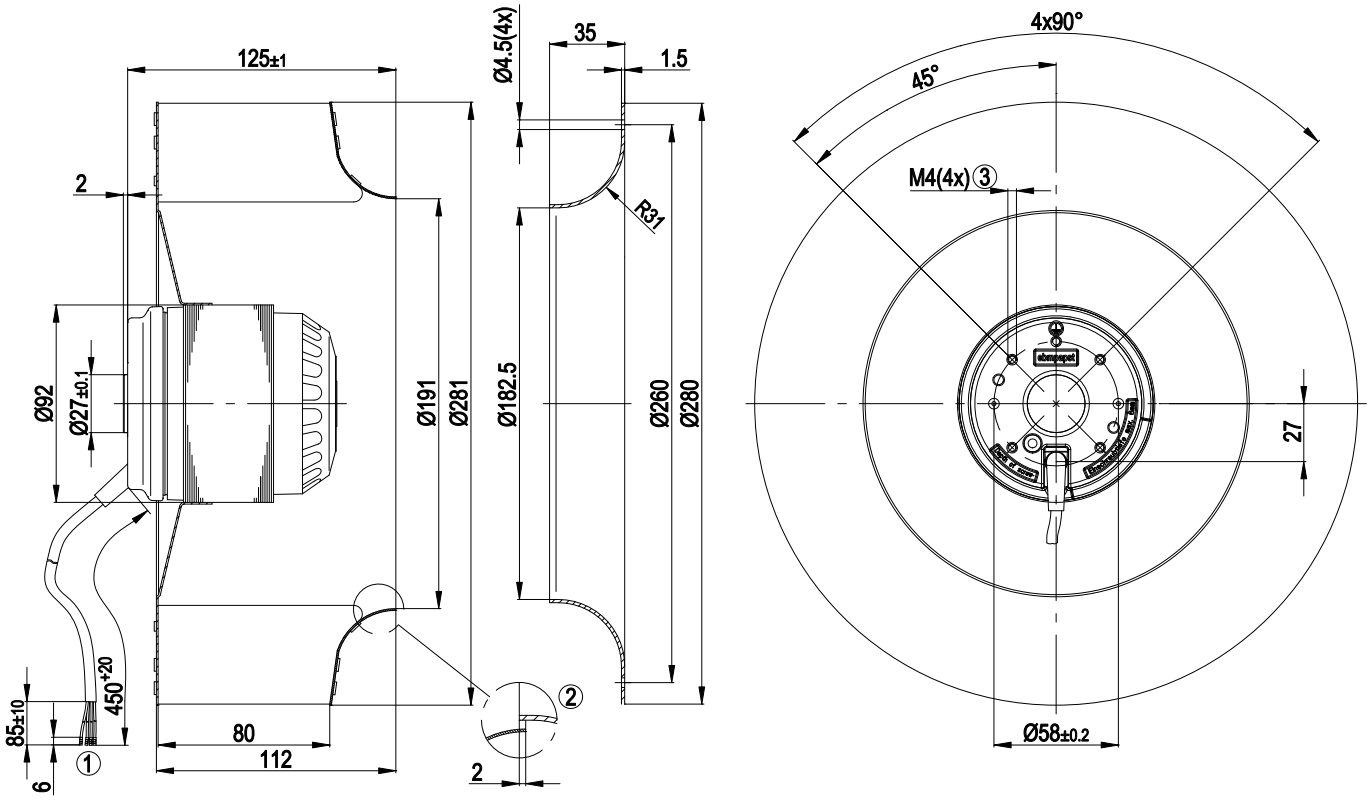
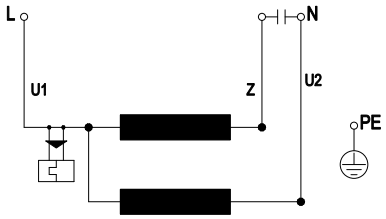
Product drawing



1	Connection line PVC 4G 0.5mm², 4x brass lead tips crimped
2	Accessory part: Inlet nozzle 96360-2-4013, not included in the standard scope of delivery
3	Depth of screw max. 6 mm

Connection screen



U1	blue	Z	brown	U2	black
PE	green/yellow				

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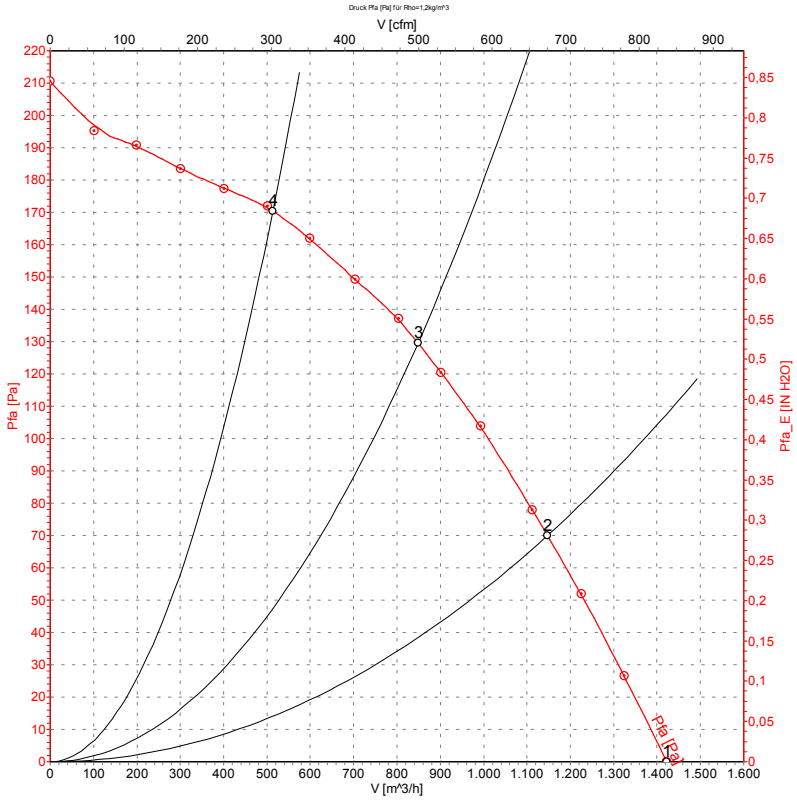
Charts: Air flow 50 Hz



Measurement: LU-107229

Measured values

	U	f	n	P_1	I	$\dot{V}$	p_{fa}
	[V]	[Hz]	[min^{-1}]	[W]	[A]	[m^3/h]	[Pa]
1	230	50	1400	75	0.35	1425	0
2	230	50	1360	84	0.38	1145	70
3	230	50	1335	90	0.40	850	130
4	230	50	1360	85	0.38	515	170

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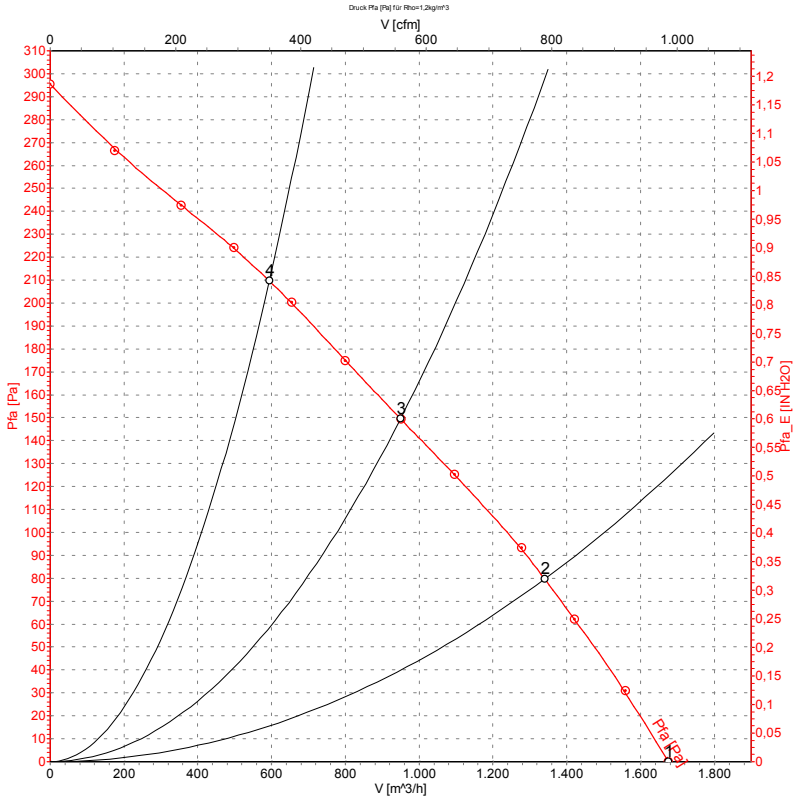
Charts: Air flow 60 Hz



Measurement: LU-107231

Measured values

	U	f	n	P_1	I	$\dot{V}$	p_{fa}
	[V]	[Hz]	[min^{-1}]	[W]	[A]	[m^3/h]	[Pa]
1	230	60	1620	100	0.45	1675	0
2	230	60	1530	111	0.48	1340	80
3	230	60	1455	120	0.52	950	150
4	230	60	1515	114	0.49	595	210

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